

Dec

## Work Order ID 75678

\*75678\*

Page 1

October-28-11 10:45:20 AM

Item ID: D3807-5 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Gasket  
 Start Date: 28/10/2011 Start Qty: 50.00 \*50\* Cust Item ID:  
 Required Date: 21/11/2011 Req'd Qty: 50.00 \*50\* Customer:  
 Reference:

Approvals: Process Plan: M.L.J Date: 11/10/28 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3807	Rev A

100 0.00

\*100\*

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3807

Dwg Rev: AProg Rev: D

2-Deburr if necessary

0.00

B11-11-29

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Quality Control

Memo

0.00

B11-11-29

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Page 2

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> QC Quality Control	QC8- Inspect parts - second check  Memo	0.00  0.00				<u>11</u>	<u>11</u>	<u>11</u>	<u>29</u> (53)
130 <b>*130*</b> Packaging Packaging	Identify as per dwg & Stock Location: <u>GA</u>  Memo	0.00  0.00		<u>SB 11/11/29</u>		(53)			
140 <b>*140*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00					<u>11/11/29</u>		<u>MF</u> <u>11-11-29</u>

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# Picklist Print

October-28-11 10:45:25 AM

Page 1

Work Order ID: 75678

\*75678\*

Parent Item: D3807-5

\*D3807-5\*

Parent Item Name: Gasket

Start Date: 28/10/2011

Required Date: 21/11/2011

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	417.8500	1.6	88.88889	900		
*MNEO60S 063*										**		11-11-25	
NEOPRENE SHEET 0.063													

Location

Loc Qty

Loc Code

MAT052

417.85

117295

55.68

118026

127.87

118663

4.3

119130

230

119776

603

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**D3807-1 GASKET**

**D3807-3 GASKET**

**D3807-5 GASKET**

**D3807-7 GASKET**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 75678 M.L.J  
11/10/28

**RELEASED**  
UP 09.03.03  
per ECN 09-538

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:  
D3807-1 = 0.32 lbs  
D3807-3 = 0.36 lbs  
D3807-5 = 0.32 lbs  
D3807-7 = 0.33 lbs

A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.11.21		

**DART AEROSPACE USA, INC.**  
PORT HADLOCK, WA

DRAWING NO. **D3807** REV. A  
TITLE **GASKET** SCALE NTS

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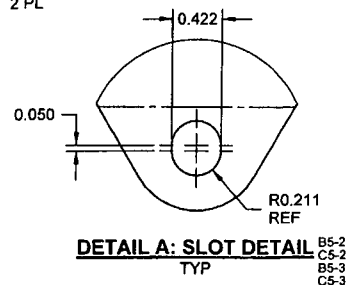
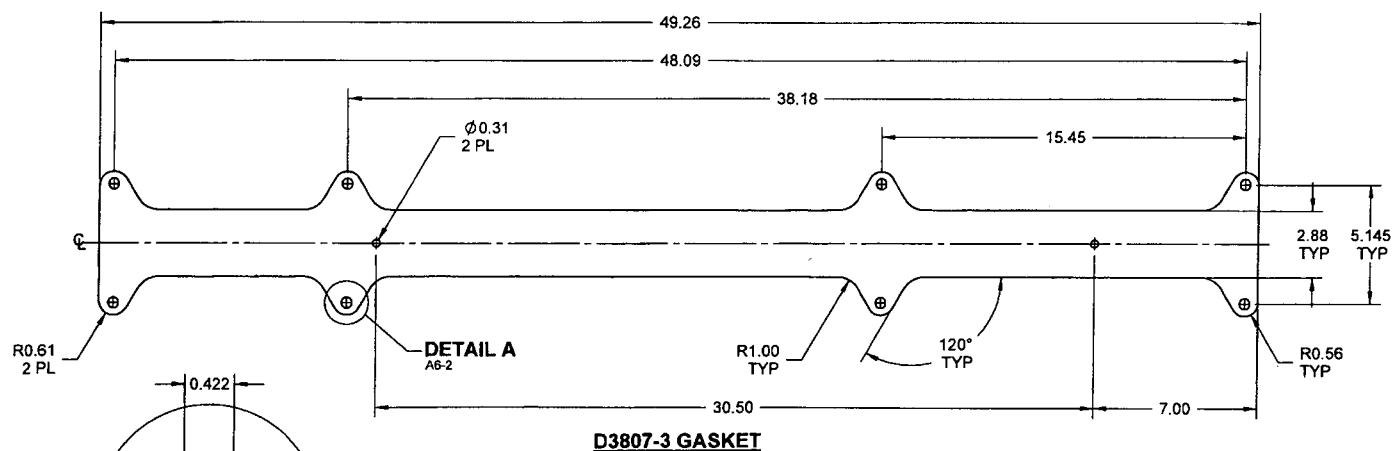
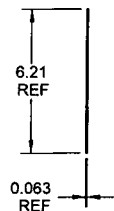
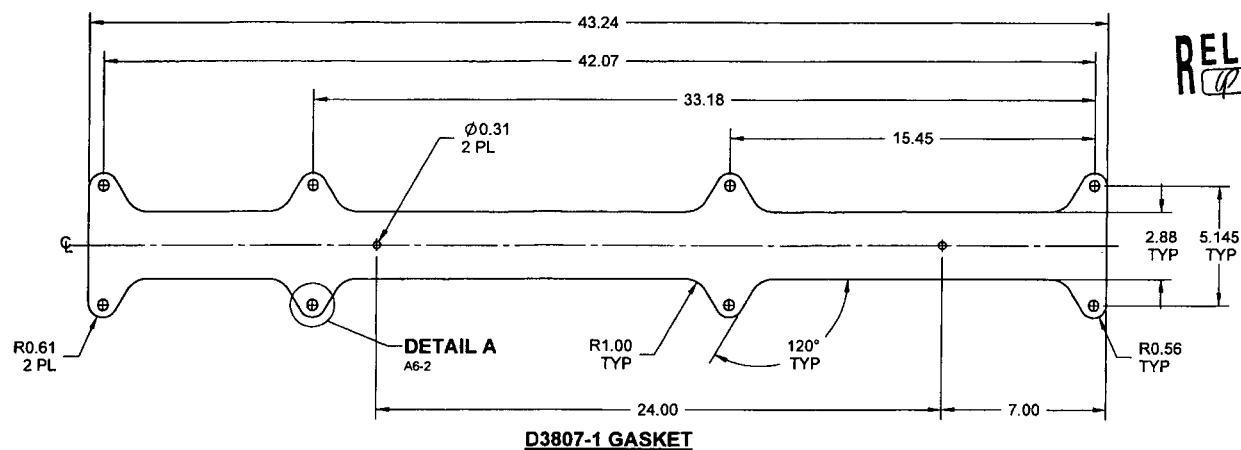
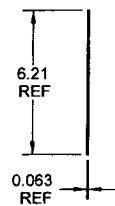
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09.03.07

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APPROVED	147	TITLE	SCALE
DE APPR.	147	GASKET	NTS
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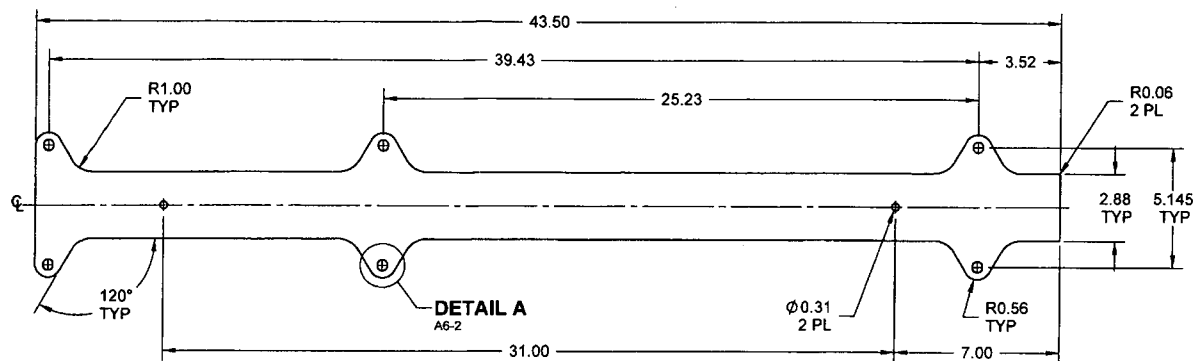
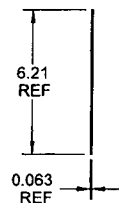
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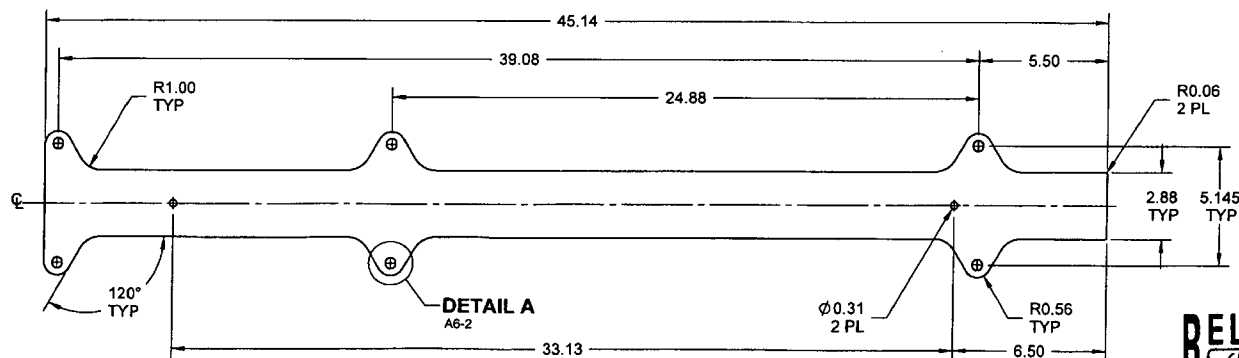
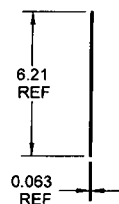
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75678



**D3807-5 GASKET**



**D3807-7 GASKET**

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09.03.03

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